

Work Order ID 107529-1

September-27-13 11:22:03 AM

107529

Page 1

Item ID: D4434-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Fwd Bracket Assembly

Start Date: 9/27/13 Start Qty: 8.00

8

Cust Item ID:

Required Date: 10/04/13 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 13-09-27 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

D4434	B
-------	---

100

0.00

100

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

120

0.00

120

Packaging

Memo

0.00

Packaging

ST 271A

6x

DAS
26
9-89
13-11-19

FF
13-11-19

DAS
27
9-89
13-11-19

6

11
88
56
00

Work Order ID 107529

September-27-13 11:22:03 AM

107529

Page 2

Item ID: D4434-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Fwd Bracket Assembly
Start Date: 9/27/13 Start Qty: 8.00 ***8*** Cust Item ID:
Required Date: 10/04/13 Req'd Qty: 8.00 ***8*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

13/11/21 [Signature]
MK
13-11-20

Picklist Print

September-27-13 11:22:02 AM

Page 1

Work Order ID: 107529

Parent Item: D4434-041

Parent Item Name: Fwd Bracket Assembly

Start Date: 9/27/13

Required Date: 10/04/13

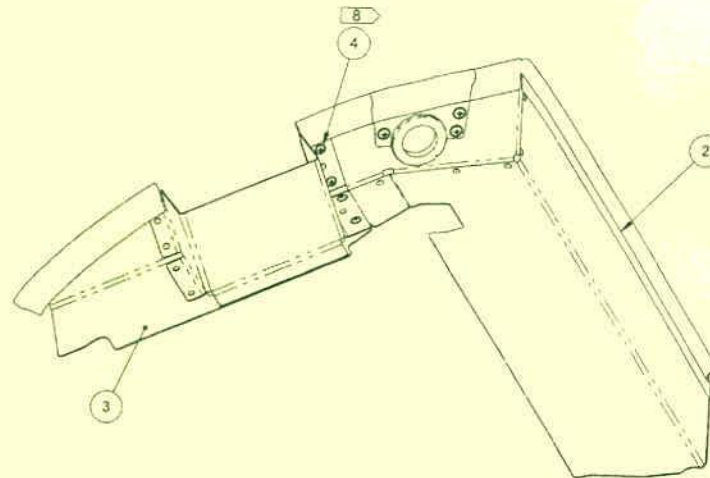
Start Qty: 8.00

Required Qty: 8.00

Comments: IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5
EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC
IPP REV:D 12.01.23 AS PER REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN525-832R7 Screw		Purchased	No			100	Each	128.0000	4	32		FF 13-11-19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST343		128							
				120560		128				24			
D4434-043 Fwd Inboard Bracket Assembly		Manufactured	No	103458		100	Each	0.0000	1	8		FF 13-11-19	
D4434-045 Fwd Outboard Bracket Assembly		Manufactured	No			100	Each	2.0000	1	8		FF 13-11-19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272 103524		2				6			
				102902		1							
				103215		1							

ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4434-041	FWD BRACKET ASSEMBLY
2	1	D4434-043	FWD INBOARD BRACKET ASSEMBLY
3	1	D4434-045	FWD OUTBOARD BRACKET ASSEMBLY
4	4	AN525-832R7	SCREW



107529 NLS
13-09-27

RELEASED
2012-05-07

D4434-041 FWD BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.43 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

B	RE-DESIGN D4434-91-9F (ZN B5-14, A5-15)	RF	12.02.22
A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	B ¹	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D4434	SHEET 1 OF 15
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	COVER ASSEMBLY	NTS
DATE	12.02.22	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

